

2018-2020 FORD F150 FRONT **INSTRUCTIONS**

REMOVAL

- 1) Remove driver & passenger side front covers on factory bumper
- 2) Loosen the two 21mm bolts that are now visible
- 3) On the back of the factory bumper mounting location, remove 21mm bolt
- 4) Remove the two 21mm bolts on the front of the factory bumper
- 5) Carefully remove the factory bumper from the body of the vehicle
- 6) Disconnect factory fog lights

INSTALLATION

- 1) Install 22" LED light bar into center section of the new bumper
- 2) Install the screen into the center section of the new bumper using provided 5/16" button head bolts and flange nuts
- 3) Set new bumper in place using the two factory 21mm bolts on the front of the factory mounting points
- 4) Replace bottom 21mm bolt with provided 1/2" bolt
- 5) Align the new bumper to the vehicle body and tighten the three mounting bolts
- 6) (OPTIONAL) Install pod lights into the wing sections of the new bumper
- 7) Set wings into place on the sides of the center section using provided 1/2" bolts and washers
- 8) Align wing sections with center section and tighten
- 9) Install screens onto wing sections using provided 5/16" button head bolts and flange nuts