

2021-2026 FORD BRONCO FRONT **INSTRUCTIONS**

REMOVAL

- 1) Locate and remove the six 15mm mounting bolts for the factory front skid plate
- 2) Remove the rubber trim from around the factory tow points
- 3) (OPTIONAL) Remove the factory tow points by removing the two 15mm bolts
- 4) Disconnect the bumper wiring harness located behind the front bumper on the driver side of the vehicle
- 5) Remove the two plastic covers on the factory bumper
- 6) Remove the three 15mm mounting bolts that are now visible
- 7) Remove the factory bumper from the vehicle body
- 8) (OPTIONAL) Remove the factory crash bars using the two 15mm bolts

INSTALLATION

- 1) Mount the provided tie-in brackets to the factory bumper mounting location using the three 15mm factory bolts (leave bolts slightly loose)
- 2) Install 22in LED light bar into the center section of the new front bumper
- 3) (OPTIONALL) Install the bullbar onto the center section using provided ½” button head bolts/washers/nuts
- 4) Mount the bumper onto the tie-in brackets using provided ½” bolts/washers/nuts
- 5) Adjust the front/back rotation of the center section to desired position
- 6) Tighten the center section to the tie-in brackets
- 7) Adjust left/right position of the center section to desired position
- 8) Tighten tie-in brackets to the vehicle frame
- 9) (OPTIONAL) Install pod lights into the wing sections of the new front bumper
- 10) Mount the wing sections to the center section using the provided ½” bolts/washers/nuts
- 11)Align the wing sections with the center section
- 12) Tighten the wings onto the center section
- 13) Install the screens into the wing sections and center section using the provided 5/16” button head bolts and flange nuts