

Ford Full Size Modular Front Bumper

DISCLAIMER- ALL INSTRUCTIONS PERTAINING TO WINGS ARE THE SAME FOR BOTH DRIVER'S AND PASSENGER SIDE OF THE VEHICLE

This Kit Includes:

- One full-size ford modular center section
- Two full-size ford wings
- Six ½"x1" bolts
- Eight ½"x1-1/4" bolts
- Two ½"x5" bolts
- Sixteen ½" nylon locknuts
- Twenty-six 7/16" washers

Removing the Stock Bumper-

- 1) Remove the five push clips that secure the mud flap in place
- 2) Locate the four nuts that hold the stock bumper on

You Will Need:

- 21mm Socket
- 21mm Wrench
- Impact
- Ratchet

- 3) Set new bumper in place
- 4) Insert the new bolts in their respective locations
- 5) Snug all bolts to hold bumper in place
- 6) Set the driver's side wing in place
- 7) Insert bolts in their respective locations
- 8) Snug all bolts but ensure the top wing bolt is tightened a little more to secure wing in place
- 9) Repeat step 8 with the passenger's side wing
- 10) Adjust the new bumper until it is straight
- 11) Fully tighten all bolts and nuts

You Will Need:

- ¾" Socket
- ¾" Wrench
- Impact
- Ratchet

Reference Pictures-



