

Chevrolet Silverado/GMC Sierra Front Bumper

DISCLAIMER- ALL INSTRUCTIONS PERTAINING TO WINGS ARE THE SAME FOR BOTH DRIVER'S AND PASSENGER SIDE OF VEHICLE

Removing the Stock Bumper-

- 1) Start by unplugging the fog lamps in the bumper if your vehicle is equipped with them
- 2) Remove the four bolts that are used to support the sides of the bumper

You Will Need:

- Any type of impact gun
- Ratchet
- 15mm socket
- 15mm wrench

- 3) Remove the plastic cover located on the center of the bumper in order to access the two bolts on either side of the bumper

You Will Need:

- Any type of device used for prying

- 4) Remove the two bolts that were located behind the plastic cover you removed in step three

You Will Need:

- Any type of impact gun
- Ratchet
- 15mm socket
- 15mm wrench

- 5) Remove the stock bumper from the frame

Installing the Center Section-

- 1) Set the new frame mounts in their appropriate locations
- 2) Hand tighten the bolts used to secure the frame mounts in place
- 3) Shim the bottom of frame mounts using two washers
- 4) Set the center section on the frame mounts
- 5) Insert the six bolts into the holes to secure the center section to the frame mounts

You Will Need:

- $\frac{3}{4}$ " socket
- $\frac{3}{4}$ " wrench
- Any type of impact gun

Installing the Wings-

- 1) Start by aligning all the holes on the flat side of the wing with the holes on the side of the center section. Ensure the wings are in their respective locations
- 2) Insert the four bolts into the holes and hand tighten them to allow for repositioning of the wings
- 3) Once all edges of the wings align with their respective edges on the center section, tighten all bolts to secure the wings in place. You may need to place spacers between the wings and the center section if it appears that your wings are tilted in a downward position on the very outer sides

You Will Need:

- ¾" socket
 - ¾" wrench
 - Any type of impact gun
- 4) If your vehicle is equipped with fog lamps and the wings you received have holes for the fog lamps, set the fog lamps on the backside of the fog lamp mounting bracket inside the wings
 - 5) Insert the stock bolts for the fog lamps into their respective holes once the fog lamps are properly aligned

Links and Other Media:

Affordable Offroad Website- <https://affordableoffroad.com/>

Reference Pictures:

Removing the Stock Bumper





Installing the Center Section-



