

GMC/Chevrolet Rear Bumper

Preparation/Stock Bumper Removal-

- 1) Start by locating and unplugging the two license plate lights in the bumper
- 2) Once both license plate lights are unplugged, remove them from the stock bumper
- 3) Locate and remove the four bolts that secure the stock bumper to the mounting brackets

You Will Need:

- 18mm wrench
 - 18mm socket
 - Ratchet or impact
- 4) Locate and remove the four nuts that secure the mounting brackets to the frame

You Will Need:

- 18mm wrench
 - 18mm socket
 - Ratchet or impact
- 5) Remove the bumper from the vehicle
 - 6) Bend back the teeth on the spare tire crank holder
 - 7) Remove the spare tire crank holder

Installation-

- 1) Install license plate on new bumper
- 2) Install the license plate lights on the new bumper
- 3) Set the new bumper in place on the rear of your vehicle
- 4) Using the four provided $\frac{1}{2}$ "x1-1/4" bolts with the corresponding washers and nuts, secure the new bumper to the vehicle making sure not to tighten the bolts until the bumper is aligned however you want it

You Will Need:

- $\frac{3}{4}$ " wrench
- $\frac{3}{4}$ " socket
- Ratchet or impact

Finishing up the Installation-

- 1) Using the two $\frac{1}{2}$ "x1-1/2" bolts and corresponding washers and nuts, secure your receiver to the bottom of your bumper

You Will Need:

- $\frac{3}{4}$ " wrench
 - $\frac{3}{4}$ " socket
 - Ratchet or impact
- 2) Plug the license plate lights in
 - 3) Mount and secure the spare tire access point and enjoy your new bumper!

Links and Other Media:

Affordable Offroad Main Page- <https://affordableoffroad.com/>

Affordable Offroad GMC/Chevrolet Main Page- <https://affordableoffroad.com/product-category/gmc-chevy-full-size-trucks/>

