

LOWER FRONT FENDER



1. HOLD PANEL IN PLACE AND MARK HOLES WITH MARKER



2. DRILL HOLES - 3/8" HOLES FOR BOLTS AND 7/16" HOLES FOR RIVNUTS.



3. INSTALL RIVNUTS PER SPEC.
4. BOLT USING 5/16-18 X 1" LONG BHSCS AND SERRATED NUTS.
5. REPEAT FOR OPPOSITE SIDE

LOWER FRONT DOOR



1. REMOVE (5) PHILLIPS SCREWS IN DOOR PANEL.



2. UNHOOK DOOR LATCH LINKAGE AND UNPLUG WIRES.



3. PEEL BACK PLASTIC COVER TO GAIN ACCESS TO INSIDE OF DOOR.



4. REMOVE TRIM FROM DOORS BY PEELING OFF.



5. HOLD PANEL IN PLACE AND MARK HOLES WITH MARKER



6. DRILL HOLES - 3/8" HOLES FOR BOLTS AND 7/16" HOLES FOR RIVNUTS.
7. INSTALL RIVNUTS PER SPEC.



8. BOLT USING 5/16-18 X 1" LONG BHSCS AND SERRATED NUTS.
9. REPEAT FOR OPPOSITE SIDE

LOWER REAR DOOR



1. REMOVE (3) PHILLIPS SCREWS IN DOOR PANEL.



2. UNHOOK DOOR LATCH LINKAGE AND UNPLUG WIRES SAME AS FRONT DOOR.



3. MARK AND DRILL HOLES SAME AS FRONT DOOR.
4. INSTALL RIVNUTS AS SHOWN PER SPEC.
5. BOLT USING 5/16-18 X 1" LONG BHSCS AND SERRATED NUTS.
6. REPEAT FOR OPPOSITE SIDE

LOWER REAR PANEL



1. REMOVE INNER PASSENGER SIDE PANEL ONLY WITH PHILLIPS HEAD SCREWS. DRIVER SIDE INNER PANEL DOES NOT NEED REMOVED BECAUSE RIVNUTS ARE USED.
2. REMOVE REAR SEAT LATCH.



3. REMOVE SEAT BELT REEL MOUNT.



3. HOLD PANEL IN PLACE AND MARK HOLES WITH MARKER



4. DRILL HOLES - 3/8" HOLES FOR BOLTS AND 7/16" HOLES FOR RIVNUTS.
5. INSTALL RIVNUTS 2 PLCS. IN DRIVER SIDE PANEL ONLY.



DRIVER



PASSENGER

6. BOLT USING 5/16-18 X 1" LONG BHSCS AND SERRATED NUTS.