

ZJ

- 1) TAKE OFF OLD BUMPER
- 2) THERE ARE 2 OVAL HOLES IN THE FRONT XMEMBER. CUT THE OVAL HOLE BIGGER TO THE OUTSIDE OF INNER PART OF FRAME
- 3) SLIDE FRAME TIE-IN WITH 4 NUTS WELDED TO IT INSIDE FRAME & TIGHTEN THEM SO IT STILL MOVES USING THE OUTER FRAME PLATE AS A WASHER
- 4) PUT CENTER SECTION ON & TIGHTEN IT UP
- 5) PUT WINGS ON THE CENTER SECTION & TIGHTEN BOLT
- 6) PRINT IS FOR WHERE BOLTS GO