Jeep Grand Cherokee(ZJ) Weld-In Sliders

Installation:

- 1) Start by cutting along the top of the pinch weld and cutting straight in from the top part of the rocker panel in order to remove the inner rocker panel
- 2) Set the rock slider in place and make sure it is snug against the vehicle *You Will Need:*
 - Any type of jack
- Place a tack weld on each corner or however many are needed You Will Need:
 - Any sort of MIG welder
 - Proper protective equipment
- 4) Open all the doors of the vehicle to keep from melting any plastic material
- 5) When starting to weld, begin the weld on the thicker material of the rock slider and work your puddle towards the rocker panel of the jeep to ensure that you don't burn through the thinner material of the vehicle's body
- 6) If possible, keep from welding in one spot for too long and weld different sections to allow for even heat distribution. Too much heat in one area can cause material to become more easily burned through and/or set fire to carpet or plastic pieces of the vehicle

Links and Other Media:

Affordable Offroad Main Page- https://affordableoffroad.com/

Affordable Offroad ZJ Main Page- <u>https://affordableoffroad.com/product-category/jeep-grand-cherokee-zj-93-98/</u>