

# XJ MODULAR

**Note:** Dry fit before paint or powder coat

- 1: Remove old bumper
- 2: There is an air canister behind your bumper.  
Relocate in engine compartment
- 3: Driver side ..Take top 2 steering bolts out "DO NOT"  
take bottom one out
- 4: Passenger side ..Die grind hole above sway bar so  
bolt slides through (if you would like)
- 5: Bolt both tie-in brackets on so they still move slightly
- 6: Bolt on center section with 8) 1/2" x 1-1/4" bolts &  
locknuts, tighten them up but still moves slightly
- 7: You will have to cut fenders on 96 & earlier models of Xj
- 8: Bolt on wings so you can still move them slightly  
using (3 nut) nut strips & 1/2" x 1-1/2" bolts & washers
- 9: Tighten up all bolts so it lines up and looks good to body
- 10: Install 1/2" x 1" Black button head for stinger or bull bar  
If not purchased Put them in holes for a cleaner look.

THANK YOU  
FROM THE TEAM @  
AFFORDABLE OFFROAD